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Carolyn Farquhar Ulrich



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degree bend is to determine how long the bend needs to be let s say that you re running a piece of 3 4 inch conduit straight down a wall then turning it 90 degrees to run horizontally to an electrical box that is 12 inches away

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web 12 spray paint after the completion of the emt installation and its boxes we need to identify the conduits and their boxes are related to which system either lighting or power or fire alarm system and so on that s why we will use spray paint with a specific color to a specific system usually we will use the red color for identifying

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web emt sizes 1 2 3 4 1 and 1 1 4 can be bent using a hand bender hand benders benders having a full shoe that the pipe is formed around used for hand bending emt imc and rigid pipe gain the amount of pipe gained saved by bending on a radius and not at right angles

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web multiply the c c measurement of the conduits by the tangent of 1 2 the bend angle add this figure to the center of bend measurement of 1st conduit this will be center of bend measure ment of the 2nd conduit advance the center of bend measurement of each succeeding conduit by this figure example $\tan \text{opp} \text{adj} \text{opp} \tan 15^\circ \times \text{adj} \text{c c}$

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web only a few numbers and math operations need to be memorized to make offsets saddles and 90 degree bends even the multiplier and deduct figures are usually stamped onto the bender device for more information on using a hand bender see my comprehensive guide to bending conduit

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reference to the above steps 1 2 and 3 will be made throughout this booklet 1 don t forget

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