

# How Are Electromagnetic Waves Used In Non-Destructive Testing And Inspection Techniques?

- Non-destructive testing (NDT) and inspection techniques are essential in various industries for assessing the integrity of materials and systems without causing damage, with electromagnetic waves playing a crucial role
- Eddy Current Testing (ECT) utilizes electromagnetic induction to detect defects in conductive materials, while Ground Penetrating Radar (GPR) employs high-frequency electromagnetic waves to map subsurface structures
- Remote Field Testing (RFT) is used for inspecting ferromagnetic tubes in applications like heat exchangers, by transmitting a low-frequency electromagnetic field through the material
- Infrared thermography, a non-contact NDT method, detects defects by

## What Is Non-Destructive Testing (NDT)?



### Inspection items for RC structures and non-destructive testing methods

Example  
Black text: commercially available technology  
Red text: developed technologies

| Main inspection items for concrete structures |                                     | Applicable non-destructive testing                                                                                                |
|-----------------------------------------------|-------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Degradation status, etc.                      | Flaking/peeling                     | Hammering test Infrared method Elastic-wave method Ultrasonic method<br>Electromagnetic-wave method Macroscopic ultrasonic method |
|                                               | Cracks                              | Elastic-wave method Ultrasonic method<br>Macroscopic ultrasonic method                                                            |
|                                               | Compression strength                | Ultrasonic method<br>Macroscopic ultrasonic method                                                                                |
|                                               | Steel-reinforcement corrosion       | Self-potential method Polarization-resistance method<br>Macroscopic ultrasonic method                                             |
|                                               | Neutralization and salt damage      | Electromagnetic-wave method (under development)                                                                                   |
| Dimensions of structural members, etc.        | Reinforcing-bar position            | Electromagnetic-induction method<br>Electromagnetic-wave method Macroscopic ultrasonic method                                     |
|                                               | Reinforcing-bar protective covering | Electromagnetic-induction method<br>Electromagnetic-wave method Macroscopic ultrasonic method                                     |
|                                               | Reinforcing-bar diameter            | Electromagnetic-induction method<br>Electromagnetic-wave method                                                                   |
|                                               | Concrete thickness                  | Elastic-wave method Ultrasonic method<br>Macroscopic ultrasonic method                                                            |

Source: [www.ndt-review.jp](http://www.ndt-review.jp)

# Nondestructive Testing Techniques

**WJ Hussar**



## **Nondestructive Testing Techniques:**

**Introduction to Nondestructive Testing** Paul E. Mix, 2005-06-10 This updated Second Edition covers current state of the art technology and instrumentation The Second Edition of this well respected publication provides updated coverage of basic nondestructive testing NDT principles for currently recognized NDT methods The book provides information to help students and NDT personnel qualify for Levels I II and III certification in the NDT methods of their choice It is organized in accordance with the American Society for Nondestructive Testing ASNT Recommended Practice No SNT TC 1A 2001 Edition Following the author s logical organization and clear presentation readers learn both the basic principles and applications for the latest techniques as they apply to a wide range of disciplines that employ NDT including space shuttle engineering digital technology and process control systems All chapters have been updated and expanded to reflect the development of more advanced NDT instruments and systems with improved monitors sensors and software analysis for instant viewing and real time imaging Keeping pace with the latest developments and innovations in the field five new chapters have been added Vibration Analysis Laser Testing Methods Thermal Infrared Testing Holography and Shearography Overview of Recommended Practice No SNT TC 1A 2001 Each chapter covers recommended practice topics such as basic principles or theory of operation method advantages and disadvantages instrument description and use brief operating and calibrating procedures and typical examples of flaw detection and interpretation where applicable Microwave Nondestructive Testing Methods Alfred J. Bahr, 1982 **Nondestructive Testing Techniques** Prakash R, 2007 Non-destructive Testing Techniques Ravi Prakash (Ph. D.), 2012 *Non-destructive Testing Techniques* Ravi Prakash, 2009 Annotation This book titled Nondestructive Testing Techniques meets the requirement for either full courses on Nondestructive Testing Techniques e g BITS Course No MST G511 Nondestructive Testing Techniques or portions of the courses related to Nondestructive Testing Techniques of the courses on Materials Science and Technology Materials Testing and Technology Besides serving the primary purpose of providing a textbook on the subject of Nondestructive Testing Techniques it also provides a much needed reference to various engineers and research scientists that use Nondestructive Testing Techniques for inspection purposes or for material behaviour research studies Persons working in the area of nondestructive testing in large fabrication industries chemical and nuclear industries aerospace industries transportation including railways etc would also find the book very useful Contents Ultrasonic Testing Eddy current Testing Magnetic Particle Flaw Detection Liquid Penetrant Inspection X Radiography Acoustic Emission Testing and Acousto Ultrasonic Testing Miscellaneous NDT Methods **Nondestructive Testing Techniques** Don E. Bray, Don McBride, 1992-08-07 Based upon several years of extensive research performed at U S government laboratories this reference offers a wide range of techniques involving flaw detection the testing of properties and the integrity of materials in a way which does not impart damage or impair the usefulness of the material Covers visual penetration sonic ultrasonic magnetic electromagnetic penetrant and enhanced visual inspections as

well as combined applications of these methods Provides guidelines to select appropriate testing techniques and equipment

*Nondestructive Testing Techniques for Aircraft* United States. Federal Aviation Administration,1969 *Testing Methods and Techniques; Quality Control and Nondestructive Testing* United States. National Aeronautics and Space Administration,1971 *Nondestructive Testing Methods and New Applications* Mohammad Omar,2012-03-02

Nondestructive testing enables scientists and engineers to evaluate the integrity of their structures and the properties of their materials or components non intrusively and in some instances in real time fashion Applying the Nondestructive techniques and modalities offers valuable savings and guarantees the quality of engineered systems and products This technology can be employed through different modalities that include contact methods such as ultrasonic eddy current magnetic particles and liquid penetrant in addition to contact less methods such as in thermography radiography and shearography This book seeks to introduce some of the Nondestructive testing methods from its theoretical fundamentals to its specific applications Additionally the text contains several novel implementations of such techniques in different fields including the assessment of civil structures concrete to its application in medicine **Exploratory Development of**

**Nondestructive Testing Techniques for Diffusion-bonded Interfaces** George Martin,John F. Moore,1969 The report covers exploratory development of nondestructive testing techniques for solid state diffusion bonded parts A literature survey describes the current inspection practices employed on diffusion bonded laminates and the nature of the interface and bond properties Test specimens of titanium columbium and TD nickel were prepared for evaluating various test methods The specimens provided a range of thicknesses and varying degree of bond quality as determined by mechanical property tests In addition a number of diffusion bonded specimens were supplied by the Air Force Conventional ultrasonic techniques and recently developed selective interface inspection techniques clearly indicate bond conditions where these vary from a no bond condition to substandard bonds A number of methods show potential correlation between a quantitative expression of bond quality such as shear or tensile strength These methods include longitudinal and shear wave velocity ultrasonic attenuation and vibration analysis Author **Quality Assurance: Guidance to Nondestructive Testing Techniques**

United States. Army Materiel Command,1970 **Nondestructive Testing Techniques for Research and Process**

**Control** ,1965 Non destructive test methods have been used primarily for the detection of defects and the rejection of faulty materials The Oak Ridge National Laboratory has found it valuable to employ special non destructive testing techniques as aids in materials research component development and process control This paper gives three recent examples of the evolution of non destructive testing techniques from research to process control A current fuel element design contains fuel pins filled with vibratorily compacted uranium and thorium oxide powder A gamma attenuation technique was developed to allow the homogeneity of fuel loading to be measured and was used to aid the development of fabrication techniques and equipment Later an inspection device was built to operate remotely in a hermetically sealed and shielded facility and used for

production process control Another fuel element required fuel plates containing a uranium oxide aluminium dispersion core with a programmed variation in the fuel loading across the width A continuous scanning X ray attenuation technique was developed and used to measure fuel inhomogeneities and conformity to design contour The technique assisted the development for both core pressing and plate rolling practices A system was constructed for rapid automatic evaluation of production fuel plates These fuel plates were pressed into involute shape and assembled with alternate cooling channels Stringent heat transfer requirements imposed a tight tolerance on the channel dimensions A unique eddy current device using the lift off characteristic was invented to insert in the very narrow channel and allow recording of dimensions both during fabrication development and actual manufacture Another approach to fuel elements is the use of minute fuel bearing particles coated with pyrolytic carbon to retain the fission products Of concern are the core diameter coating thickness and integrity and presence of fuel in the coating Development of micro radiographic techniques has provided a powerful tool to evaluate the many variables in the coating process for optimum fabrication Further application allows the evaluation of the effects of service including heat treatment and in reactor testing Results of these studies assist the realistic evaluation of production lots and the recycle of information to correct discrepancies

**The Correlation of Nondestructive Test Techniques with the Fracture Behavior of ATJ-S Graphite** W. L. Shelton,1972 Selected specimens of ATJ S graphite were nondestructively evaluated and tensile tested in gas bearing test facilities The nondestructive test methods used on billets specimen blanks and finished specimens were visual inspection alcohol wipe radiography and radiographic enhancement techniques Correlations were made between nondestructive test indications and fracture location and strength Low density areas were found to be the predominant weakening defect in this graphite Fractographic examination of the fractured specimens revealed flaws which could be correlated with those flaws detected nondestructively and predicted from Griffith s theory Author **Nondestructive Testing Methods to Predict Effect of Degradation on Wood** Joseph Kaiserlik,1978 *Optical Measurement and Nondestructive Testing* ,2000 *Testing Methods and Techniques* United States. National Aeronautics and Space Administration,United States. Small Business Administration,1971

**Nondestructive Testing Methods for Steel Bridges** ,1986 **Research Techniques in Nondestructive Testing** Roy Samuel Sharpe,1970 *Nondestructive Testing Methods of Composite Materials -- Radiography* ,1986 *Nondestructive Testing Techniques for Fbr* W. O. HARMS,R. W. MCCLUNG,OAK RIDGE NATIONAL LAB TENN.,1971

## Whispering the Strategies of Language: An Mental Journey through **Nondestructive Testing Techniques**

In a digitally-driven world wherever displays reign great and instant interaction drowns out the subtleties of language, the profound secrets and psychological nuances hidden within words usually get unheard. However, located within the pages of **Nondestructive Testing Techniques** a fascinating fictional treasure blinking with organic feelings, lies an exceptional journey waiting to be undertaken. Published by an experienced wordsmith, this wonderful opus invites viewers on an introspective trip, softly unraveling the veiled truths and profound impact resonating within ab muscles fabric of each word. Within the emotional depths of this touching review, we can embark upon a sincere exploration of the book is core subjects, dissect its captivating writing design, and yield to the effective resonance it evokes serious within the recesses of readers hearts.

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