



Machine Forging

Douglas Thomas Hamilton

Machine Forging:

Machine Forging Douglas T. Hamilton, 2015-06-04 Excerpt from Machine Forging Possibly the greatest advance made of late years in forging is the application of machine methods to the production of engine and machine parts It is now possible to forge many parts from steel and wrought iron which a few years ago could only be made from castings This means a great saving of time and expense as not only are machine forged parts much more rapidly made than those made from cast iron or steel castings but they also cost considerably less to manufacture in large quantities In the following interesting examples of different types of upsets bending and forming operations etc will be illustrated and described together with a general description of the dies and tools used This will give an idea of the remarkable possibilities of the upsetting and forging machine in its present day development The Upsetting and Forging Machine The upsetting and forging machine might be considered to a certain extent as a further development of the bolt and rivet making machine which was originated almost a century ago but forging machines are built much heavier than bolt and rivet machines and are designed especially to meet the demands in the production of difficult shaped and heavy forgings For the heavier types of machines the base or main frame as a rule is made from one solid steel casting A typical upsetting and forging machine designed for heavy service is shown in Fig 1 The bed of this machine is made from one solid casting of semi steel In order to provide against breakage caused by accidentally placing work between the dies upsetting and forging machines are usually furnished with various safety devices to prevent serious damage to the machine The safety device in this machine consists of a toggle joint mechanism for operating the movable gripping die slide The gripping die slide A Fig 1 is operated by two cams B and C on the main crankshaft D Cam B serves to close the dies which grip the work cam C operates the opening mechanism for the dies These cams are in contact with chilled cast iron rolls E and F carried in the toggle slide G The automatic grip relief is controlled by the by pass toggle Hand heavy coil spring I This toggle does not come into play until the strain is such that it would cause damage to the working mechanism of the machine or in other words until the maximum power required to hold the movable die from springing away is attained The relief resets automatically on the back stroke of the machine thus making a second blow possible without delay About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

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Excerpt from Machine Forging A Treatise on Bolt Nut and Rivet Forging and the Application of Forging Machines to Forming Welding and Upsetting Operations on Machine Parts The bolt and nut industry in America started in a very small way in Marion Conn in 1818 In that year Micah Rugg a country blacksmith made bolts by the forging process The first machine used for this purpose was a device known as a heading block which was operated by a foot treadle and a connecting lever The connecting lever held the blank while it was being driven down into the impression in the heading block by a hammer The square iron from which the bolt was made was first rounded so that it could be admitted into the block At first Rugg made bolts only to order and charged at the rate of sixteen cents apiece This industry developed very slowly until 1839 when Rugg went into partnership with Martin Barnes together they built the first exclusive bolt and nut factory in the United States in Marion Conn The bolt and nut industry was started in England in 1838 by Thomas Oliver of Darlston Staffordshire His machine was built on a somewhat different plan from that of Rugg s but no doubt was a further development of the first machine Oliver s machine was known as the English Oliver About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works **Drop Forging, Die Sinking and Machine Forming of Steel** Joseph Vincent Woodworth,1911 This is a practical shop book for all interested in accurate tool and die making steel treatment drop forging die sinking power presses and modern shop practice in the production of duplicate metal parts **Western Machinery and Steel World ... ,1921** Automotive Industries ,1926

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