

# OPTIMIZATION OF INDUSTRIAL UNIT PROCESSES

*SECOND EDITION*

Boilers  
Chillers  
Clean Rooms  
Compressors  
Cooling Towers  
CSTR & BSTR Reactors  
Dryers  
Evaporators  
Fans  
Heat Exchangers  
HVAC Systems  
Pumps



Béla G. Lipták

# Optimization Of Industrial Unit Processes

**Jinna Li, Frank L. Lewis, Jialu Fan**



## **Optimization Of Industrial Unit Processes:**

**Optimization of Industrial Unit Processes, Second Edition** Bela G. Liptak, 1998-10-28 In Optimization of Industrial Unit Processes the term optimization means the maximizing of productivity and safety while minimizing operating costs In a fully optimized plant efficiency and productivity are continuously maximized while levels temperatures pressures or flows float within their allowable limits This control philosophy differs from earlier approaches where levels and temperatures were controlled at constant values and plant productivity was only an accidental uncontrolled consequence of those controlled variables With this approach the sides of a multivariable control envelope are the various constraints while inside the envelope the process is continuously moved to maximize efficiency and productivity Because one must understand a process before one can control it let alone optimize it Optimization of Industrial Unit Processes discusses the personality and characteristics of each process in term of its time constants gains and other unique features This book provides information for engineers who design or operate industrial plants and who seek to increase the profitability of their plants It recognizes that all industrial processes involve operations such as material transportation heat transfer and reactions Therefore each plant consists of a combination of basic unit operations and can be optimized by maximizing the efficiency and minimizing the operating cost of the individual unit operations from which it is composed Optimization of Industrial Unit Processes discusses real world processes where pipes leak sensors plug and pumps cavitate offering practical solutions to real problems Each control system described in the book works illustrating the state of the art in controlling a particular unit operation This second edition reflects the continual improvement and evolution of control systems as well as anticipates future advances B la G Lipt k speaks on Post Oil Energy Technology on the AT T Tech Channel

## **Reinforcement Learning**

Jinna Li, Frank L. Lewis, Jialu Fan, 2023-07-24 This book offers a thorough introduction to the basics and scientific and technological innovations involved in the modern study of reinforcement learning based feedback control The authors address a wide variety of systems including work on nonlinear networked multi agent and multi player systems A concise description of classical reinforcement learning RL the basics of optimal control with dynamic programming and network control architectures and a brief introduction to typical algorithms build the foundation for the remainder of the book Extensive research on data driven robust control for nonlinear systems with unknown dynamics and multi player systems follows Data driven optimal control of networked single and multi player systems leads readers into the development of novel RL algorithms with increased learning efficiency The book concludes with a treatment of how these RL algorithms can achieve optimal synchronization policies for multi agent systems with unknown model parameters and how game RL can solve problems of optimal operation in various process industries Illustrative numerical examples and complex process control applications emphasize the realistic usefulness of the algorithms discussed The combination of practical algorithms theoretical analysis and comprehensive examples presented in Reinforcement Learning will interest researchers and

practitioners studying or using optimal and adaptive control machine learning artificial intelligence and operations research whether advancing the theory or applying it in mineral process chemical process power supply or other industries

**Instrument and Automation Engineers' Handbook** Bela G. Liptak, Kriszta Venczel, 2022-08-31 The Instrument and Automation Engineers Handbook IAEH is the Number 1 process automation handbook in the world The two volumes in this greatly expanded Fifth Edition deal with measurement devices and analyzers Volume one Measurement and Safety covers safety sensors and the detectors of physical properties while volume two Analysis and Analysis describes the measurement of such analytical properties as composition Complete with 245 alphabetized chapters and a thorough index for quick access to specific information the IAEH Fifth Edition is a must have reference for instrument and automation engineers working in the chemical oil gas pharmaceutical pollution energy plastics paper wastewater food etc industries

**13th International Symposium on Process Systems Engineering - PSE 2018, July 1-5 2018** Mario R. Eden, Gavin Towler, Maria Ierapetritou, 2018-07-19 Process Systems Engineering brings together the international community of researchers and engineers interested in computing based methods in process engineering This conference highlights the contributions of the PSE community towards the sustainability of modern society and is based on the 13th International Symposium on Process Systems Engineering PSE 2018 event held San Diego CA July 1 5 2018 The book contains contributions from academia and industry establishing the core products of PSE defining the new and changing scope of our results and future challenges Plenary and keynote lectures discuss real world challenges globalization energy environment and health and contribute to discussions on the widening scope of PSE versus the consolidation of the core topics of PSE Highlights how the Process Systems Engineering community contributes to the sustainability of modern society Establishes the core products of Process Systems Engineering Defines the future challenges of Process Systems Engineering

**Measurement and Safety** Béla G. Lipták, Kriszta Venczel, 2016-11-25 This handbook is dedicated to the next generation of automation engineers working in the fields of measurement control and safety describing the sensors and detectors used in the measurement of process variables

**Simulation of Industrial Processes for Control Engineers** Philip J Thomas, 1999-07-13 Computer simulation is the key to comprehending and controlling the full scale industrial plant used in the chemical oil gas and electrical power industries Simulation of Industrial Processes for Control Engineers shows how to use the laws of physics and chemistry to produce the equations to simulate dynamically all the most important unit operations found in process and power plant The book explains how to model chemical reactors nuclear reactors distillation columns boilers deaerators refrigeration vessels storage vessels for liquids and gases liquid and gas flow through pipes and pipe networks liquid and gas flow through installed control valves control valve dynamics including nonlinear effects such as static friction oil and gas pipelines heat exchangers steam and gas turbines compressors and pumps as well as process controllers including three methods of integral desaturation The phenomenon of markedly different time responses stiffness is considered and various ways are

presented to get around the potential problem of slow execution time The book demonstrates how linearization may be used to give a diverse check on the correctness of the as programmed model and explains how formal techniques of model validation may be used to produce a quantitative check on the simulation model s overall validity The material is based on many years experience of modelling and simulation in the chemical and power industries supplemented in recent years by university teaching at the undergraduate and postgraduate level Several important new results are presented The depth is sufficient to allow real industrial problems to be solved thus making the book attractive to engineers working in industry But the book s step by step approach makes the text appropriate also for post graduate students of control engineering and for undergraduate students in electrical mechanical and chemical engineering who are studying process control in their second year or later

**Proceedings of the ... Industrial Waste Conference** ,1994      **Advancement of Science and Technology** Abeba Birhane,Fekadu Shewarega,Mekuanint A. Bitew,Mekonnen Wagaw,Ahunim Abebe Ashetehe,2024-11-13 This proceeding presents the papers from the 11th International Conference on Advancement of Science and Technology ICAST 2023 which took place in Bahir Dar Ethiopia in November 2023 The papers present economic and technologic developments in modern societies related to important issues such digitization energy transformation impact on national economy and its recent advancements The papers are relevant to researchers academics and professionals      **Engineering Extension Series (Purdue University. Dept. of Engineering Extension)** ,1960 Includes proceedings of various conferences sponsored by the University      *Water Research* ,1973      *Cumulated Index to the Books* ,1999      *Application of Evolutionary Operation to the Heavy Media Cleaning of Coal* Edwin B. Wilson,Charles F. Cockrell,1972      Decision Making in the Coal Industry Kenneth K. Humphreys,Joseph W. Leonard,1977      **Journal** ,1969-10 In vols for 1968 the June issue is a review of current developments in the field called variously Literature review Annual literature review or Literature review issue      **Engineering Extension Series** ,1960 Includes proceedings of various conferences sponsored by the University      **Control of Industrial Systems** ,1997 The IFAC Conference on Control of Industrial Systems CIS 97 was organized by the Ecole Nationale d Ing nieurs It was devoted to Control for the Future of the Youth and linked the control science with the control engineering in the framework of industrial systems control The wide diversity of topics high quality theoretical impact and applications of contributed results acknowledged the following Control which is mainly automatic today is the brain of every industrial system Industrial systems automatic control necessitates a permanent interaction between systems and control science and control engineering Automatics is a self contained and complete scientific and engineering discipline on automatic control and as such it has been interacting with almost all other scientific engineering and social areas Automatic control implies new job forms and qualifications thus representing the area of the widely growing research and professional possibilities for pacific contributions to the well being of humanity Automatics is one of the most perspective disciplines open to young engineers and scientists      **Journal of Applied Chemistry of the USSR.** ,1978

**Advances and Developments in Biobutanol Production** Juan Gabriel Segovia-Hernandez, Shuvashish Behera, Eduardo Sanchez-Ramirez, 2022-11-19 Advances and Developments in Biobutanol Production is a comprehensive reference on the production and purification of biobutanol from the fundamentals to the latest advances Focusing on selection of biomass choice of pretreatments biochemistry and design of fermentation purification and biofuel application the book also provides details on biorefinery design lifecycle analysis and offers perspectives on future developments Through detailed analysis chapters show readers how to overcome the challenges associated with the correct selection of raw material and adequate biomass pretreatment the selection of microorganisms for fermenting biomass sugars the purification of effluent coming from fermentation and the high energy demands of production Solutions are supported by step by step guidance on methodologies and processes with lab and industry scale case studies providing real world examples of their implementation This book provides readers with a unique and comprehensive reference on the production of biobutanol for biofuel that will be of interest to graduates researchers and professionals involved in bioenergy and renewable energy Presents a holistic approach to the production and purification of biobutanol and its use as the high value bioproduct Provides solutions to the major challenges and bottlenecks in biobutanol production including feedstock pretreatment purification fermentation high energy demand and recover costs Offers step by step guidance on processes and procedures and describes their applications alongside real world case studies      *Bibliography of Scientific and Industrial Reports* ,1965-07      **Ullmann's Encyclopedia of Industrial Chemistry** ,2003

## **Optimization Of Industrial Unit Processes** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Optimization Of Industrial Unit Processes**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we shall delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

[https://dev.heysocal.com/book/detail/Download\\_PDFS/Marion%20County%20History%20Volume%201.pdf](https://dev.heysocal.com/book/detail/Download_PDFS/Marion%20County%20History%20Volume%201.pdf)

### **Table of Contents Optimization Of Industrial Unit Processes**

1. Understanding the eBook Optimization Of Industrial Unit Processes
  - The Rise of Digital Reading Optimization Of Industrial Unit Processes
  - Advantages of eBooks Over Traditional Books
2. Identifying Optimization Of Industrial Unit Processes
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Optimization Of Industrial Unit Processes
  - User-Friendly Interface
4. Exploring eBook Recommendations from Optimization Of Industrial Unit Processes
  - Personalized Recommendations
  - Optimization Of Industrial Unit Processes User Reviews and Ratings
  - Optimization Of Industrial Unit Processes and Bestseller Lists

5. Accessing Optimization Of Industrial Unit Processes Free and Paid eBooks
  - Optimization Of Industrial Unit Processes Public Domain eBooks
  - Optimization Of Industrial Unit Processes eBook Subscription Services
  - Optimization Of Industrial Unit Processes Budget-Friendly Options
6. Navigating Optimization Of Industrial Unit Processes eBook Formats
  - ePub, PDF, MOBI, and More
  - Optimization Of Industrial Unit Processes Compatibility with Devices
  - Optimization Of Industrial Unit Processes Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Optimization Of Industrial Unit Processes
  - Highlighting and Note-Taking Optimization Of Industrial Unit Processes
  - Interactive Elements Optimization Of Industrial Unit Processes
8. Staying Engaged with Optimization Of Industrial Unit Processes
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Optimization Of Industrial Unit Processes
9. Balancing eBooks and Physical Books Optimization Of Industrial Unit Processes
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Optimization Of Industrial Unit Processes
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Optimization Of Industrial Unit Processes
  - Setting Reading Goals Optimization Of Industrial Unit Processes
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Optimization Of Industrial Unit Processes
  - Fact-Checking eBook Content of Optimization Of Industrial Unit Processes
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning



- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

## Optimization Of Industrial Unit Processes Introduction

In today's digital age, the availability of Optimization Of Industrial Unit Processes books and manuals for download has revolutionized the way we access information. Gone are the days of physically flipping through pages and carrying heavy textbooks or manuals. With just a few clicks, we can now access a wealth of knowledge from the comfort of our own homes or on the go. This article will explore the advantages of Optimization Of Industrial Unit Processes books and manuals for download, along with some popular platforms that offer these resources. One of the significant advantages of Optimization Of Industrial Unit Processes books and manuals for download is the cost-saving aspect. Traditional books and manuals can be costly, especially if you need to purchase several of them for educational or professional purposes. By accessing Optimization Of Industrial Unit Processes versions, you eliminate the need to spend money on physical copies. This not only saves you money but also reduces the environmental impact associated with book production and transportation. Furthermore, Optimization Of Industrial Unit Processes books and manuals for download are incredibly convenient. With just a computer or smartphone and an internet connection, you can access a vast library of resources on any subject imaginable. Whether you're a student looking for textbooks, a professional seeking industry-specific manuals, or someone interested in self-improvement, these digital resources provide an efficient and accessible means of acquiring knowledge. Moreover, PDF books and manuals offer a range of benefits compared to other digital formats. PDF files are designed to retain their formatting regardless of the device used to open them. This ensures that the content appears exactly as intended by the author, with no loss of formatting or missing graphics. Additionally, PDF files can be easily annotated, bookmarked, and searched for specific terms, making them highly practical for studying or referencing. When it comes to accessing Optimization Of Industrial Unit Processes books and manuals, several platforms offer an extensive collection of resources. One such platform is Project Gutenberg, a nonprofit organization that provides over 60,000 free eBooks. These books are primarily in the public domain, meaning they can be freely distributed and downloaded. Project Gutenberg offers a wide range of classic literature, making it an excellent resource for literature enthusiasts. Another popular platform for Optimization Of Industrial Unit Processes books and manuals is Open Library. Open Library is an initiative of the Internet Archive, a non-profit organization dedicated to digitizing cultural artifacts and making them accessible to the public. Open

Library hosts millions of books, including both public domain works and contemporary titles. It also allows users to borrow digital copies of certain books for a limited period, similar to a library lending system. Additionally, many universities and educational institutions have their own digital libraries that provide free access to PDF books and manuals. These libraries often offer academic texts, research papers, and technical manuals, making them invaluable resources for students and researchers. Some notable examples include MIT OpenCourseWare, which offers free access to course materials from the Massachusetts Institute of Technology, and the Digital Public Library of America, which provides a vast collection of digitized books and historical documents. In conclusion, Optimization Of Industrial Unit Processes books and manuals for download have transformed the way we access information. They provide a cost-effective and convenient means of acquiring knowledge, offering the ability to access a vast library of resources at our fingertips. With platforms like Project Gutenberg, Open Library, and various digital libraries offered by educational institutions, we have access to an ever-expanding collection of books and manuals. Whether for educational, professional, or personal purposes, these digital resources serve as valuable tools for continuous learning and self-improvement. So why not take advantage of the vast world of Optimization Of Industrial Unit Processes books and manuals for download and embark on your journey of knowledge?

### FAQs About Optimization Of Industrial Unit Processes Books

**What is a Optimization Of Industrial Unit Processes PDF?** A PDF (Portable Document Format) is a file format developed by Adobe that preserves the layout and formatting of a document, regardless of the software, hardware, or operating system used to view or print it. **How do I create a Optimization Of Industrial Unit Processes PDF?** There are several ways to create a PDF: Use software like Adobe Acrobat, Microsoft Word, or Google Docs, which often have built-in PDF creation tools. Print to PDF: Many applications and operating systems have a "Print to PDF" option that allows you to save a document as a PDF file instead of printing it on paper. Online converters: There are various online tools that can convert different file types to PDF. **How do I edit a Optimization Of Industrial Unit Processes PDF?** Editing a PDF can be done with software like Adobe Acrobat, which allows direct editing of text, images, and other elements within the PDF. Some free tools, like PDFescape or Smallpdf, also offer basic editing capabilities. **How do I convert a Optimization Of Industrial Unit Processes PDF to another file format?** There are multiple ways to convert a PDF to another format: Use online converters like Smallpdf, Zamzar, or Adobe Acrobats export feature to convert PDFs to formats like Word, Excel, JPEG, etc. Software like Adobe Acrobat, Microsoft Word, or other PDF editors may have options to export or save PDFs in different formats. **How do I password-protect a Optimization Of Industrial Unit Processes PDF?** Most PDF editing software allows you to add password protection. In Adobe Acrobat, for instance, you can go to "File" -> "Properties" -> "Security" to set a password to

restrict access or editing capabilities. Are there any free alternatives to Adobe Acrobat for working with PDFs? Yes, there are many free alternatives for working with PDFs, such as: LibreOffice: Offers PDF editing features. PDFsam: Allows splitting, merging, and editing PDFs. Foxit Reader: Provides basic PDF viewing and editing capabilities. How do I compress a PDF file? You can use online tools like Smallpdf, ILovePDF, or desktop software like Adobe Acrobat to compress PDF files without significant quality loss. Compression reduces the file size, making it easier to share and download. Can I fill out forms in a PDF file? Yes, most PDF viewers/editors like Adobe Acrobat, Preview (on Mac), or various online tools allow you to fill out forms in PDF files by selecting text fields and entering information. Are there any restrictions when working with PDFs? Some PDFs might have restrictions set by their creator, such as password protection, editing restrictions, or print restrictions. Breaking these restrictions might require specific software or tools, which may or may not be legal depending on the circumstances and local laws.

### **Find Optimization Of Industrial Unit Processes :**

*marion county history volume 10*

margaret cape a novel

marines at war true heroic tales of u

**marine engineering practice volume 2**

maria barrientos

**marketing foundations and applications**

*marketing management providing communicating and delivering value*

~~margins of disorder new liberalism and the crisis~~

marketing issues in western europe changes and developments

*marginal jew vol. 3 rethinking the historical jesus*

**marilyn monroe 2006 calendar**

**margaret corbin americas first heroine**

**marie antoinette.**

**marine electrical equipment and practice**

marie est amoureuse

## Optimization Of Industrial Unit Processes :

Medical Insurance Workbook Chapter 1 Answers.docx Medical Insurance Workbook Chapter 1 Answers Assignment 1.1 Review Questions 1.A.Hospitals, B.acute care hospitals, C.skilled nursing & long-term care ... Insurance Handbook For The Medical Office Flashcards Chapter -3 1-26 Learn with flashcards, games, and more — for free. 16IHMO Wk01 Ch01 worksheet Answerkey.pdf - Chapter 1 Answer routine inquiries related to account balances and insurance ... Insurance Billing Specialist Insurance Handbook for the Medical Office Workbook 9. Insurance Handbook for the Medical Office Chapter 3 ... Study with Quizlet and memorize flashcards containing terms like Insurance Policy, Guarantor, List 5 health insurance policy renewal provisions and more. Workbook for Insurance Handbook for the Medical Office This user-friendly workbook features realistic, hands-on exercises to help you apply concepts and develop critical thinking skills. Study tools include ... Health insurance handbook : how to make it work (English) Health insurance handbook : how to make it work (English). Many countries that subscribe to the Millennium Development Goals (MDGs) have committed to ... Free Medical Flashcards about Insurance Handbook Study free Medical flashcards about Insurance Handbook created by FB to improve your grades. Matching game, word search puzzle, and hangman also available. Insurance Handbook The book begins with basic information on the various types of insurance, including auto, home, life, annuities and long-term care. A glossary section contains. Insurance Handbook for the Medical Office Oct 16, 2017 — Lesson 4.1 Documentation Basics Identify the most common documents found in the medical record. List the advantages and disadvantages of an ... Chapter 9 Insurance Answer Key Medical Insurance: A Revenue Cycle Process Approach. Read Book Insurance Handbook For The Medical Office Answer Key Chapter 9 Health insurance in the United ... A Little Pigeon Toad by Gwynne, Fred Book details · Reading age. 8 - 11 years · Print length. 48 pages · Language. English · Grade level. 4 - 6 · Dimensions. 8.5 x 0.25 x 11 inches · Publisher. Children's Books :: A Little Pigeon Toad A very funny children's picture book. Figures of speech humorously imagined and illustrated by Herman Munster himself! Gwynne has a very appealing ... A LITTLE PIGEON TOAD [Paperback] by Fred Gwynne This is a very funny little book about homonyms. A little girl visualizes all the things her parents say in her own misunderstood interpretations. This book is ... A Little Pigeon Toad by Fred Gwynne This is fun and inventive fare for all ages. Ages 6-10. Copyright 1988 Reed Business Information, Inc. From School Library Journal. Grade 4-8 Using homonyms and ... A Little Pigeon Toad book by Fred Gwynne Rated 5 stars. Full Star Great for teachers, parents, and children alike! ... This book is a wonderful guide to literal humor. I have read it to my all my classes ... A Little Pigeon Toad A Little Pigeon Toad · Fred Gwynne. Simon & Schuster, \$12.95 (Opp) ISBN 978-0-671-66659-0 · More By and About this Authorchevron\_right · Featured Nonfiction ... A Little Pigeon Toad Book Review A collection of common (and not-so-common) expressions, altered with clever homonyms, then depicted literally in pictures, to zany effect. The text is just the ... A Little Pigeon Toad - Fred Gwynne Humorous text and illustrations introduce a variety of homonyms and figures of speech. A Little Pigeon Toad A Little

Pigeon Toad ; by Fred Gwynne ; No reviews yet Write a review ; Contact Us. [customercare@discoverbooks.com](mailto:customercare@discoverbooks.com) · (855) 702-6657 ; Accept. Reject. Little Pigeon Toad by Fred Gwynne A Little Pigeon Toad by Fred Gwynne and a great selection of related books, art and collectibles available now at [AbeBooks.com](http://AbeBooks.com). Allison Transmission 3000/4000 series fault code list code list. Allison Transmission PDF Service Manuals. Automatic transmissions Allison 3000 and 4000 Series with electronic control Gen4. Error code. Description. Most Common Allison Fault Codes Allison Fault Codes ; P0732, Incorrect 2nd Gear Ratio, Yes ; P0733, Incorrect 3rd Gear Ratio, Yes ; P0734, Incorrect 4th Gear Ratio, Yes ; P0735, Incorrect 5th Gear ... SHIFT SELECTOR Through readouts on your shift selector, you will be able to monitor transmission oil levels, read diagnostic codes and prognostic information. This brochure ... Allison fault code ??? Jan 22, 2012 — Dave, When the transmission is cold, you will always get that code. If checking for "real" diagnostic codes, you have to go past the oil level ... Allison Transmission & Output Speed Sensor Fault Code ... May 3, 2022 — When the fault occurred each time, the transmission will be locked in first gear and it throws a 2511 fault code that can be read on the Allison ... Allison Transmission Code list for all models Allison Transmission Code list for all models ; P0562, Control unit low voltage, off ; P0967, PCS 2 Solenoid High Voltage, On ; P2685, HSD 3 Low Voltage, On ; P2809 ... How to use the shift selector to read oil level and diagnostic ... Through readouts on your shift selector, you will be able to monitor transmission oil levels and read diagnostic codes. This brochure will help you understand ... Allison Transmissions. How To Check & Clear Trouble Codes ... section 5—troubleshooting—diagnostic codes present 250. 200. -40. -40. 340. 300. 68. 20. 450. 400. 230. 110. CODE 22 XX—SPEED SENSOR/CIRCUITRY FAULT (Figure 5-3). Page 18. COMMERCIAL ELECTRONIC CONTROLS 2 (CEC2) ... Shift Selector Operation and Code Manual Allison Transmission repairing outlet to diagnose and repair the problem causing the codes. ... PRIMARY SHIFT SELECTOR MODE FAULT. 14. SECONDARY SHIFT SELECTOR.