



A modified genetic algorithm for the flow shop sequencing problem to minimize mean flow time

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A modified genetic algorithm (MGA) is developed for solving the flow shop sequencing problem with the objective of minimizing mean flow time. To improve the general genetic algorithm (GA) procedure, two additional operations are introduced into the algorithm. One replaces the worst solutions in each generation with the best solutions found in previous generations. The other improves the most promising solution, through local search, whenever the best solution has not been updated for a certain number of generations. Computational experiments on randomly generated problems are carried out to compare the MGA with the general GA and special-purpose heuristics. The results show that the MGA is superior to general GA in solution quality with similar computation times. The MGA solutions are also better than those given by special-purpose heuristics, though MGA takes longer computation time.

Keywords: Flow shop scheduling, mean flow time, modified genetic algorithm

1. Introduction

Genetic algorithms (GAs) were developed in the 1960s (Holland, 1975), as an adaptive searching technique for optimization, based on the mechanism of natural selection and evolution. Since then they have been applied to a wide variety of optimization problems. A survey on applications of GAs can be found in Goldberg (1989).

Much early work is focused on exploring new application areas of GA, suggesting genetic representations of the problems and ensuring compatibility of crossover functions with the genetic representations. Many efforts have also been made on improving the performance of the method to better suit the problems, for example, on gene pool selection, genetic operator selection, parameter setting, etc. Although GA is widely applicable and its performance has been well demonstrated, it still remains a difficult task in practical applications to seek a good balance between solution quality and computation time. Further improvements are needed to make it

more cost (time) effective. This paper attempts to improve the GA procedure by modifying its evolution process and to apply the modified GA to the flow shop sequencing problem to minimize the mean flow time.

Many multi-stage production systems can be modeled as flow shops. Therefore, flow shop sequencing problems have been extensively studied. Most of the studies try to minimize the makespan. In today's highly competitive global market, quick response to customer orders becomes increasing important. This requires us to use more relevant criteria in making scheduling decisions. An appropriate criterion is to minimize the mean flow time (or total flow time). The flow shop sequencing problem with mean flow time criterion can be stated as follows. n jobs are to be processed on a series of m machines. All the jobs are available at time 0. Each machine can process at most one job at a time, and each job can be processed on at most one machine at any time. No pre-emption is allowed. The processing time $r(i, j)$ is given for any job i on any machine j . Given a permutation (processing sequence) of the jobs $\{J_1, J_2, \dots, J_n\}$, the

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Martin Kenneth Starr

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Handbook of Quantitative Supply Chain Analysis David Simchi-Levi,S. David Wu,Zuo-Jun (Max) Shen,2004-05-31 The Handbook is a comprehensive research reference that is essential for anyone interested in conducting research in supply chain Unique features include A focus on the intersection of quantitative supply chain analysis and E Business Unlike other edited volumes in the supply chain area this is a handbook rather than a collection of research papers Each chapter was written by one or more leading researchers in the area These authors were invited on the basis of their scholarly expertise and unique insights in a particular sub area As much attention is given to looking back as to looking forward Most chapters discuss at length future research needs and research directions from both theoretical and practical perspectives Most chapters describe in detail the quantitative models used for analysis and the theoretical underpinnings many examples and case studies are provided to demonstrate how the models and the theoretical insights are relevant to real situations Coverage of most state of the art business practices in supply chain management

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