



# Managing mill maintenance

by Alice Neal, associate editor, *Grain and Feed Milling Technology*, United Kingdom

**I**t would be wonderful if maintenance were easy. If machines only broke down during scheduled maintenance shutdowns, parts could be sourced quickly, maintenance would be simple. But of course, life is never so straightforward and things go wrong at the most inconvenient times.

Aside from the cost of shutting down a processing line, poor maintenance can have multiple impacts. Failing to check equipment regularly can lead to a reduction in product quality. Inconsistent products can lead to increased costs and do little to ensure customer confidence.

If defective products leave the mill, they can endanger human and animal health. In a worst-case scenario, lack of maintenance can cause the deaths of both staff and end users.

This responsibility towards consumers is echoed by the American Feed Industry Association (AFIA). "We believe that feed mill maintenance is of the utmost importance. Properly maintaining feed mills and other feed facilities is the industry's demonstration of its commitment to its consumers," says Leslie Malone, communications manager, AFIA.

In addition to product quality and health and safety concerns, cost is a compelling reason to adhere to good maintenance. With

production costs escalating, the importance of a well thought-out and structured maintenance schedule is vital.

## Prevention rather than cure

As the old saying goes, prevention is better than cure but what is preventative maintenance and how can it be of use in the mill?

Preventative maintenance is the simple, day-to-checks and monitoring which help keep a mill running smoothly. The main aim of a preventative maintenance schedule is to reduce major repair bills by addressing minor problems as they occur. A preventative maintenance programme needn't cost the earth and will save money in the long run.

"In order for a flour mill to benefit consistently from the maximum utilisation of

its assets, it is necessary to have an effective planned maintenance strategy in place. This will ensure that plant failures diminish, it is far better to discover a potential problem before it results in an unplanned stoppage," says Nigel Bennett, Company Secretary and Employment Affairs Manager, nabim.

Check-ups need to be part of every day

## American Feed Industry Association, USA and International

The American Feed Industry Association (AFIA) has instituted the Feed Mill of the Year programme, as well as creating several voluntary, third-party certification programs, including Safe Feedgate Food and its international counterpart and more recently, the Pet Food Manufacturing Facility and the Pet Food Ingredient Facility certification programs.

The organization believes it is responsible for the industry producing safe feed, feed ingredients, pet food and pet food ingredients in order to produce safe, healthy animals. Designing the certification programs to meet and exceed the highest standards of food and feed safety, demonstrates AFIA's commitment to its members and to the industry.

[www.afia.org](http://www.afia.org)

## Wolfson Centre for Bulk Solids Handling Technology, UK

Based at the University of Greenwich, the Wolfson Centre has been running short training courses for more than 25 years. All courses are designed to suit the needs of engineers across different industries involved in the handling of bulk solid materials or the flow of powders. Previous qualifications are not required – only a basic technical education and/or industry experience. For more information on the forthcoming Particulate Handling Technology at the Wolfson Centre, read our interview with Prof. Mike Bradley on page 42.

[www2.gre.ac.uk](http://www2.gre.ac.uk)

## GEAPS/KSU Program, distance learning

The Grain Elevator and Processing Society (GEAPS) works with partnership with Kansas State University to offer a multitude of distance learning courses. Covering topics such as the course run periodically throughout the year however, larger groups can request on-demand courses. The Grain Elevator Equipment Maintenance course aims to familiarise participants with the proper and safe function, monitoring, adjustments, maintenance and repair of equipment used in everyday grain facilities operations.

[www.geaps.com](http://www.geaps.com)

## nabim, distance learning

The National Association of British and Irish Millers (nabim) offers modern mill training via correspondence courses. Divided into seven parts, several of the modules contain a maintenance element, which relates specifically to the theme of the module. Wheat and the Screenroom, Power and Automation and Flour Milling Management all involve maintenance.

[www.nabim.org.uk](http://www.nabim.org.uk)

## IAOM, USA

The Association of Operative Millers (IAOM) runs a range of educational programmes in the USA throughout the year. The popular Mill Maintenance I course is an opportunity for maintenance staff to gain the training, contacts and confidence to keep their mills running at maximum capacity. The material includes bearings, gates and valves, belts and chains, process auditing, power transmissions, electric motors, safety, filters, preventative maintenance and electrical troubleshooting.

[www.iaom.org](http://www.iaom.org)

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**G Thomas**

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