

Process Parameters

Laser

- Power
- Wavelength
- Spot-size
- Shape
- Pulse duration
- Pulse frequency

⋮

Scanning

- Scan speed
- Hatch spacing
- Scan path/pattern

⋮

Powder

- Particle size and distribution
- Shape
- Flowability
- Layer thickness
- Spreading speed

⋮

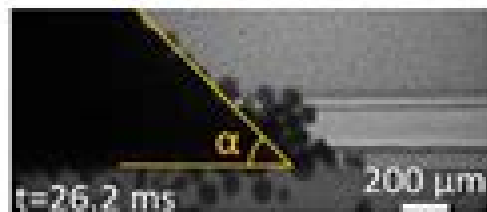
Process Chamber

- Atmospheric gas content
- Oxygen levels
- Chamber pressure
- Base-preheating
- Purging gas velocity

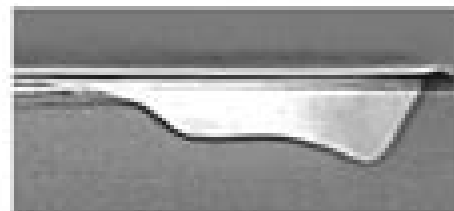
⋮

and many more...

Process Mechanisms



Powder spreading



Melting

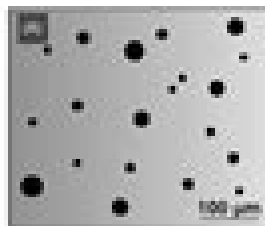


Spattering

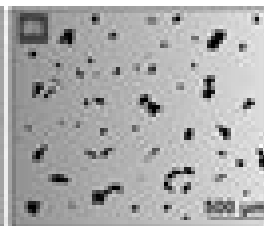


Vapor plume

Defects



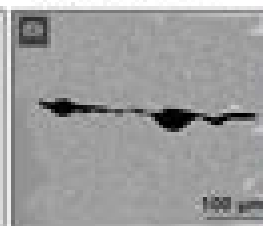
Gas/keyhole pores



Lack of fusion
(incomplete or partial melting)



Cracks



Delamination



Distortion

Materials Processing Defects

**International Conference on Material
Processing Defects (2, 1992,
Siegburg)**

Materials Processing Defects:

Advanced Methods in Materials Processing Defects M. Predeleanu, P. Gilormini, 1997 *Materials Processing Defects* M. Predeleanu, S.K. Ghosh, 1995-02-24 The technological field of defects and more appropriately avoidance of them is very current in perhaps all sectors of the manufacturing industry This is particularly important to reduce minimize waste everywhere to address lean production procedures The recent advances in finite plasticity and viscoplasticity damage modelling instability theories fracture modelling computer numerical techniques and process simulation etc offer new approaches and tools for defect prediction analyses and guidelines for designing components to be manufactured by traditional and emerging process technologies This volume contains contributions from well known researchers and experts in the field presenting an up to date overview of advances in this area Subjects covered include micro and macro scale observation of defects localization and instability analysis damage modelling and fracture criteria defect prediction methods design considerations to avoid defects

Proceedings of the Second International Conference on Material Processing Defects International Conference on Material Processing Defects (2, 1992, Siegburg), 1992 **Advanced Methods in Materials Processing Defects** M. Predeleanu, P. Gilormini, 1997-06-18 This collection of papers focus on advanced methods for predicting and avoiding the occurrence of defects in manufactured products A new feature is included namely the influence of the processing induced defects on the integrity of structures The following topics are developed damage modeling damage evaluation and rupture strain localization and instability analysis formability characterization prediction of shape inaccuracies influence of defects on structural integrity The main manufacturing operations are covered and various materials are examined such as new and conventional metal alloys ceramics polymers and composites

Special issue on materials processing defects, 2008 Computational Methods for Predicting Material Processing Defects M. Predeleanu, 2014-06-28 The papers in this book deal with computational methods for predicting material processing defects Using recent advances in finite strain plasticity and viscoplasticity damage modelling bifurcation and instability theory fracture mechanics and computer numerical techniques new approaches to mechanical defect analysis are proposed Appropriate methods for explaining and avoiding the defects leading to fracture high porosity strain localization or undesirable geometrical imperfections are presented In addition some papers are devoted to new formulations and new calculation algorithms to be used for solving the forming problems Finally two papers deal with physical description of defects occurring in forming and cutting operations focusing on the academic and practical interest of these topics This is the first book to deal with the prediction of defects occurring in material forming processes it contains much of interest from both a theoretical and a practical viewpoint

Advanced methods in materials processing defects : contributions to the Third International Conference on Materials Processing Defects, July 1-3, 1997, Cachan, France M.

Predeleanu, P. Gilormini, 1997 **Advances in Finite Deformation Problems in Materials Processing and Structures**

American Society of Mechanical Engineers. Winter Annual Meeting, 1991 **Material Processing Defects** ,1992

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Prediction of Defects in Material Processing M. Predeleanu, 2004 *Defects and Diffusion in Semiconductors* X David Fisher, 2008-03-18 An Annual Retrospective X **Ceramic Industry** ,1928 **International Conference on Material Processing Defects 2, Siegburg 1992** S.K. Ghosh, M. Predeleanu, GKN Automotive, LMT Cachan, 1992 **Materials Processing in the Computer Age** Vaughan R. Voller, Marian Stachowicz, Brian G. Thomas, 1991 Concise Encyclopedia of Advanced Ceramic Materials R. J. Brook, 1991 Hardbound Advanced ceramics cover a wide range of materials which are ceramic by nature but have been developed in response to specific requirements This encyclopedia collects together 137 articles in order to provide an up to date account of the advanced ceramic field Some articles are drawn from the acclaimed Encyclopedia of Materials Science and Engineering often revised and others have been newly commissioned The Concise Encyclopedia of Advanced Ceramic Materials aims to provide a comprehensive selection of accessible articles which act as an authoritative guide to the subject The format is designed to help the readers form opinions on a particular subject Arranged alphabetically with a broad subject range the articles are diverse in character and style thereby stimulating further discussion Topics covered include survey articles on glass hot pressing insulators powders and many are concerned with specific chemical sy *Constitutive Equations for Engineering Materials: Elasticity and modeling* Wai-Fah Chen, 1994

The Canadian Mining and Metallurgical Bulletin ,1928

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Table of Contents Materials Processing Defects

1. Understanding the eBook Materials Processing Defects
 - The Rise of Digital Reading Materials Processing Defects
 - Advantages of eBooks Over Traditional Books
2. Identifying Materials Processing Defects
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Materials Processing Defects
 - User-Friendly Interface
4. Exploring eBook Recommendations from Materials Processing Defects
 - Personalized Recommendations
 - Materials Processing Defects User Reviews and Ratings
 - Materials Processing Defects and Bestseller Lists
5. Accessing Materials Processing Defects Free and Paid eBooks
 - Materials Processing Defects Public Domain eBooks
 - Materials Processing Defects eBook Subscription Services
 - Materials Processing Defects Budget-Friendly Options
6. Navigating Materials Processing Defects eBook Formats

- ePub, PDF, MOBI, and More
- Materials Processing Defects Compatibility with Devices
- Materials Processing Defects Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Materials Processing Defects
 - Highlighting and Note-Taking Materials Processing Defects
 - Interactive Elements Materials Processing Defects
- 8. Staying Engaged with Materials Processing Defects
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Materials Processing Defects
- 9. Balancing eBooks and Physical Books Materials Processing Defects
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Materials Processing Defects
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Materials Processing Defects
 - Setting Reading Goals Materials Processing Defects
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Materials Processing Defects
 - Fact-Checking eBook Content of Materials Processing Defects
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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