

There are several different types of front end alignment machines all of which outline proper procedure for checking factors of proper wheel alignment. The instructions furnished by each manufacturer for the operation of his particular machine should be followed. Regardless of type of equipment used, all checks must be made with the vehicle level and with the weight of the vehicle on the wheels.

Steering complaints are not always the result of improper front wheel alignment, therefore, it is recommended that the following factors be checked and corrected prior to placing the vehicle on the front end machine.

1. Loose or improperly adjusted steering gear.
2. Steering gear housing loose at frame.
3. Play or excessive wear in kingpins or bushings.
4. Loose tie rod or steering connections.
5. Improper front spring heights.
6. Underinflated tires.
7. Unbalanced or improperly mounted tires.
8. Motor mountings improperly adjusted or broken.
9. Brakes dragging.
10. Wheel bearings improperly adjusted.
11. Shock absorbers not operating properly.

#### CASTER AND CAMBER—Adjust

The caster and camber adjustments are both performed by turning the upper control arm pivot pin with an allen wrench placed in allen

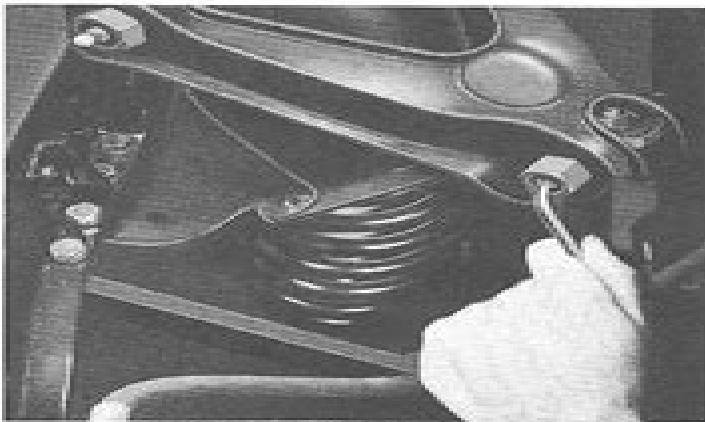


Fig. 1—Turning Pivot Pin to Set Caster and Camber

wrench hole in rear end of pivot pin after lubrication fitting is removed from rear bushing. This pivot pin is threaded into the front and rear bushings in the control arm and the steering knuckle

support is held centrally located on the pivot pin, which is  $\frac{3}{16}$ " eccentric, by a clamp bolt which indexes with a groove in the pivot pin. With this construction, change in caster is slight for a full range of camber adjustment.

Procedure for adjustment is to turn pivot bolt (fig. 1) until the travel of bolt threads in bushings gives an exact caster setting, then turn pivot bolt less than  $\frac{1}{2}$  turn in direction required for camber adjustment. The direction depends upon the position of the eccentric. The maximum amount of thread travel during camber adjustment is about  $\frac{1}{4}$  of the available caster adjustment so that caster and camber can be brought within limits on the first trial.

Caster should be  $\frac{1}{8}$ " plus or minus  $\frac{1}{8}$ " and camber should be  $\frac{1}{8}$ " plus or minus  $\frac{1}{8}$ ".

#### KINGPIN INCLINATION

From the definitions of "KINGPIN INCLINATION" and "CAMBER", one being the inward tilt of the kingpins and the other the outward tilt of the wheels, it is evident that one cannot be corrected without changing the other. For this reason these two factors of front wheel alignment must be considered together. The correct kingpin inclination should be  $4^{\circ}$  plus or minus  $\frac{1}{2}$ ".

If a check shows that the camber is incorrect and the kingpin inclination is correct it indicates that the steering knuckle is bent and must be replaced. If the kingpin inclination is incorrect the knuckle support must be replaced. If a new knuckle support is installed it is necessary to re-adjust both caster and camber.

#### TOE-IN—Adjust

Toe-in which should be  $0$ — $\frac{1}{8}$ " can be adjusted by loosening the clamp bolts at each end of the left hand tie rod and turning the left hand tie rod to increase or decrease its length as necessary, until proper toe-in is secured.

Before locking the clamp bolts, make sure that the tie rod ends are in alignment with their ball studs. If the tie rod is not in alignment with the studs, binding will result. Lock the clamp bolts at each end of the tie rod by tightening the clamp bolt nuts to 8-12 ft. lbs.

Check wheels for straight ahead position with steering gear on high point. If wheels are not straight ahead with gear on high point, adjust steering connecting rod.

#### STEERING GEOMETRY

Steering geometry or toe-out on turns is controlled by the angle of the steering arms. If, when checking, toe-out does not fall within the limits given in the specifications, it will be necessary to replace the steering arm on the wheel side that does not come within limits.

# Multimate A Ready Reference Manual

**Carl Townsend**

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